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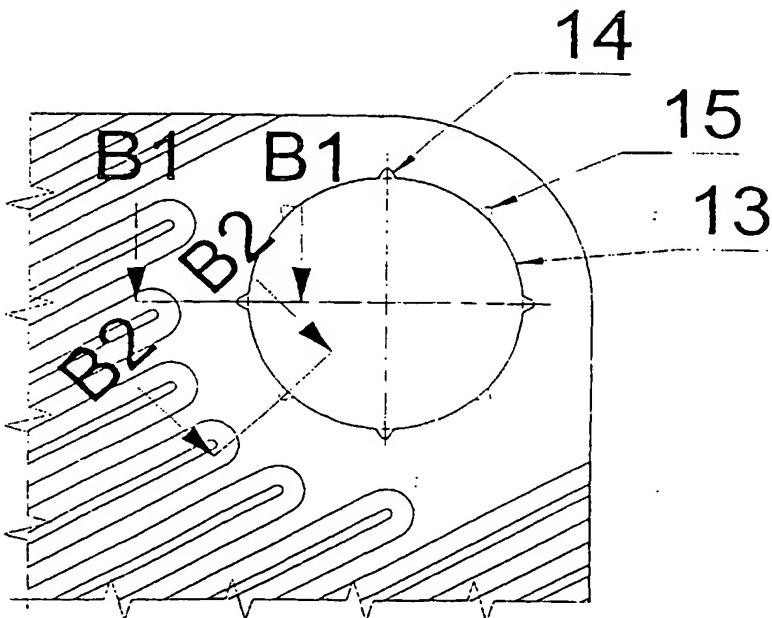
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(54) Title: A METHOD OF MANUFACTURING A PLATE HEAT EXCHANGER



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(57) Abstract: In manufacturing brazed, double wall plate heat exchangers the double walls (5, 6) should comprise areas (5a, 5b) connected and sealed to each other around the port holes of the exchanger. This is obtained thereby that the said areas (5a, 5b) are shaped such as to comprise areas not covering each other. The brazing is thus established by capillary suction of brazing material from other plate areas.